

Extrusion Coating & Lamination Machine

PROPOSAL BY:

Smart Pack Solutions



Smart Pack Solutions

Advanced Extrusion Coating & Lamination Machine

Innovation, Precision, Excellence.

INTRODUCTION

Smart Pack Solutions brings you the latest Extrusion Coating & Lamination Machine, designed with advanced engineering for high-speed and high-precision coating applications. Built for flexible packaging, industrial applications, and specialty films, our machine offers superior performance, efficiency, and versatility.

Engineered with patented technology, this machine ensures low energy consumption, high extrusion output, and excellent coating uniformity—making it an ideal choice for converters, packaging manufacturers, and industrial film producers.



At Your Glance



Advanced Extrusion Coating & Lamination Machine











MACHINE SPECIFICATIONS

1. Machine Size & Speed

- > Machine Width: 1200mm, 1350mm, 1450mm, 1700mm
- > Effective Production Width:
 - 1200mm (600 1100mm)
 - **1450mm** (800 1350mm)
 - 1700mm (1000 1600mm)
- > Mechanical Speed Range: 150m/min to 350m/min

2. Extrusion System

- > Extruders: Manufactured with Chaotic Mixing Low Energy Consumption Extruder technology.
- > Extrusion Output: 120kg/h to 300kg/h
- > Compatible Resins: LDPE, LLDPE, PP, EVA, EAA, EMA, EMAA, etc.

3. Coating & Lamination Performance

- > Extrusion Thickness: 6 40µm
- > Thickness Uniformity (Manual T-Die): <±5%
- ➤ Unwind Diameter: Max. \$\phi800mm or \$\phi1000mm



> Substrate Compatibility:

- Primary Unwind Substrates: BOPP, BOPET, BOPA, thin paper (20 100gsm)
- Sandwich Unwind Substrates: BOPP, PET, MCPP, MPET, Aluminum Foil,
 Paper.
- Laminating Chill Roller Diameter: φ600mm or φ800mm, double-jacket with spiral runner design.

4. Automation & Control

- > Tension Control:
 - Automatic tension control in unwind & sandwich unwind (Max. 300N)
 - Rewind tension control with taper adjustment (Max. 300N)
- > Drying System: 4.5m dryer with plain & gravure coating roll
- > Inverter: Foreign-brand AC digital vector control inverter
- > HMI Operation:
 - · Real-time thickness monitoring
 - Fully automated process control

5. Space & Installation Requirements

> Plant Space Requirement: 35.5m (L) × 14.5m (W) × 5m (H)



KEY FEATURES & ADVANTAGES

High-Speed & Precision

Our extrusion coating machine operates at up to 350m/min, ensuring fast production cycles, uniform coating thickness, and minimum material wastage.

Energy-Efficient Extrusion Technology

Equipped with Chaotic Mixing Low Energy Consumption Extruders, this machine reduces energy consumption while delivering maximum extrusion output.

Versatile Applications

Compatible with various substrates and resins, this machine can be used for packaging films, industrial laminates, paper coatings, and more.

Advanced Automation & Control

The HMI-controlled system ensures precision thickness control, automatic tension adjustments, and seamless integration of all machine components.

Superior Lamination & Adhesion

The machine's high-performance drying system and laminating chill rollers ensure strong adhesion, high durability, and excellent printability for laminated films.



APPLICATIONS

- Flexible Packaging High-performance coatings for food, pharmaceutical,
 and industrial packaging films
- Paper & Board Coating Coating solutions for cartons, paper cups, and specialty paper products
- Industrial Lamination Barrier films, adhesive coatings, and specialty
 laminates
- Aluminum Foil Coating High-speed lamination for metalized and barrier packaging applications

WHY CHOOSE Smart Pack Solutions?

- Industry-Leading Expertise Over 15+ years of experience in flexible packaging and extrusion solutions
- Innovative Technology Machines built with advanced engineering and patented technology
- Global Reach Serving over 40 countries with reliable and cutting-edge packaging solutions
- Customer-Centric Approach Comprehensive support, customized solutions, and after-sales service



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